

Sterling Stamping Plant

Written by JardaKo

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Sterling Stamping Plant

35777 Van Dyke , Sterling Heights , Michigan , United States

Floor Space: 2.74 million sq. ft.

Acreage: 254 acres

Products: Facility was completed and production started in 1965. The first stampings were produced in January 1965. There are 32 major lines of stamping presses, ranging from 50 to 200 tons capacity, totaling 448 presses. The facility has a steel capacity, of 40,000 tons, water storage capacity of 900,000 gallons, steam capacity of 300,000 pounds per hour and compressed air of 25,000 cubic feet per minute.

Robotics: 409

Employment: 1,804 (1,638 hourly; 166 salaried) on two and a half shifts

Union Local: UAW (United Auto Workers) Local #1264, #889, and #412

Plant History: Facility was completed and production started in 1965.